



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2534**Job Sheet 182474**

DAS
21
9-89

Part No: D2534**Job Qty:** 10 ea**Part Name:** Lock Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/24/18**Job Tracking No:****Due Date:** 8/27/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV D IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-06-20 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		8/27/18	0.00	0.00	Start Up Waterjet		DC 18/08/25
100	Waterjet	10 pcs		8/27/18	0.00	0.42	Waterjet1		DC 18/08/25
110	QC	10 pcs		8/27/18	0.00	0.00	QC2 Waterjet-4		DAS
120	QC	10 pcs		8/27/18	0.00	0.00	QC8		38
130	Packaging	10 pcs		8/27/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	10 Ea		8/27/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg D2534

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA004

DAS
21
9-89
AUG 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.4270 sf (.0427 ea)	90-Start up Operation	50981678

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	16	0



Container No: S105224



Part: D2534

Job No: 182474

Serial No/Batch: S105224

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/25/18

2AQ
30
28-2

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Plate	0.447inches + 0.006 - 0.001	0.453 0.446		
2	Lock Plate	0.500inches $\pm$ 0.010	0.510 0.490		
3	Lock Plate	0.173inches $\pm$ 0.010	0.183 0.163		
4	Lock Plate	0.096inches $\pm$ 0.010	0.106 0.086		
5	Lock Plate	0.125inches $\pm$ 0.010	0.135 0.115		
7	Lock Plate	0.200inches $\pm$ 0.010	0.210 0.190		
8	Lock Plate	0.125inches $\pm$ 0.010	0.135 0.115		

Plex 8/24/18 1:29 PM Dart.Gagnon.Michelle

